BURNER REPORT for IGS Units 1 & 2

Content Outline:

Burner History

Boiler Acceptance Testing Concerns- Cooling Air Flow Requirements vs Backplate Temps Documentation- IPSC Inspection reports Consulting Reports

Discussion of Concerns

Mechanical Degradation Potential Safety Problems

Upgrade Recommendation

Unit 1 Flame Stabilizers (w/ old burners)
Unit 2 New Burners (improved design) and Flame Stabilizers
Drawings

Followup Inspections

Unit 2 Fall 1992 Unit 1 Spring 1993

Combustion (performance) Components discussion

Oxygen profiles

CO

Unburned Carbon in Ash (LOI)

NOx

Fuel/ Air Flow Balance

Cooling Air Flow Requirements

Secondary air windbox damper positions

Burner Front Temperatures

Eyebrows

Coal Ash Fusion Temperatures

Pulv Configuration

Scanner performance and positioning

Burner Turndowns

Economizer Gas Outlet Temperatures

Heat Distribution thru boiler

Drum Level Indications

Tube wastage

Fuel/ Air Flow Balancing

Fuel flow balancing (restrictor changeouts)

Air flow balancing